

IN THE CLAIMS

Page 8, line 1, delete "Claims" and insert --I Claim--.

Please cancel claims 1-7 and add new claims 8-14.

8. An armature for providing a worm on an armature shaft of an armature of an electric motor, wherein that the worm (30) is produced, at the end of the armature assembly (10), by reshaping the armature shaft (12).

9. The armature of claim 8, wherein that the worm (30) is produced by rolling.

10. The armature of claim 8, wherein that before the production of the worm (30), a tubular bearing seat (26) is mounted on the armature shaft (12) between other parts (14, 18, 20) of the armature (10), which are placed on the armature shaft (12), and the worm (30) to be produced, and an outer diameter of the bearing seat (26) is at least as great as an outer diameter of the worm (30) to be produced.

11. The armature of claim 8, wherein that before the worm (30) is produced, a shaft bearing (28) is mounted on the armature shaft (12) between other parts (14, 18, 20) of the armature (10), which are placed on the armature shaft (12), and the worm (30) to be produced.

12. An armature for an electric motor, having an armature shaft that has a worm which is integral with the armature shaft, wherein that the worm (30) has a greater outer diameter than does the armature shaft (12) over its remaining length.
13. The armature of claim 12, wherein that a tubular bearing seat (26), whose outer diameter is at least as great as an outer diameter of the worm (30), is mounted on the armature shaft (12) between the worm (30) and other parts (14, 18, 20) of the armature (10) that are placed on the armature shaft (12).
14. The armature of claim 12, wherein that a shaft bearing (28) is mounted directly on the armature shaft (12), between the worm (30) and other parts (14, 18, 20) of the armature (10) that are placed on the armature shaft (12).